

Product Specification	Date:	26.05.2025
Type: Polyamide 6.6 Chips 255 G	Released:	P. Moritz S. Pluto

Polyamide 6.6

Property	Value	Test Method
Rel. Viscosity ⁽¹⁾	2.57 ± 0.05	Solution Viscosity (EN ISO 307)
Moisture Content	250 ± 100 ppm	Karl Fischer Titration (ISO 15512-B)
Yellow Index	max. 6.6	CIE LAB (DIN EN ISO/CIE 11664-4:2020-03)
Additives	HR – Heat Resistant (Cu: ~ 60 ppm)	RFA
Chip Size	~ 1.2 g per 50 chips	Gravimetric Measurement
Melting Point	~ 256 °C	DSC
Rel. Density	1.14	

(1) Measured in 89.75 % formic acid, the viscosity indicated corresponds to approx. 3.02 ± 0.06, when measured in sulfuric acid.

Approved by:	 TMDM/TAM	 QM
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Confidentiality

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